

Date: Saturday, 11/19/2005 10:32:02 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	FLOAT SKID RH 206L1,L3,L4&407
Job Number :	24798		
Estimate Number :	10328		
P.O. Number :	N/A	Part Number :	D206642512
This Issue :	11/19/2005	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	N/A	Project Number :	N/A
Previous Run :	24642	Drawing Revision :	N/A
	Type :	Material :	N/A
	LANDING GEAR	Due Date :	12/20/2005
Written By :	SEE COMMENT BELOW		Qty: 1 Um: Each
Checked & Approved By :	SEE COMMENT BELOW		
Comment :	Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-512 CHG002

DH 06/01/17 ①

2.0	24798A	FLOAT SKIDTUBE ASSEMBLY
-----	--------	-------------------------



Comment: Sub-Component FLOAT SKIDTUBE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0	D206642541	Float Skidtube Assembly
-----	------------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Float Skidtube Assembly

From FP:

Qty 1 D206-642-541 Batch: B 24796A

5.0	D206648013	GHW Kit
-----	------------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D206-648-013 GHW Kit B 24327

Date: Saturday, 11/19/2005 10:32:02 AM
User: Linda Lacelle

Customer: CU-DAR001 Dart Helicopters Services

Job Number: 24798

Job Number: 

Seq. #: Machine Or Operation:

12.0 D29382



Comment: Qty.: 1.0000 Each(s)/Unit Total :

Pick:

Qty Part Number Description

1 D2938-2 Saddle B

13.0 D29392



Comment: Qty.: 1.0000 Each(s)/Unit Total :

Pick:

Qty Part Number Description

1 D2939-2 Saddle B

14.0 D33963



Comment: Qty.: 2.0000 Each(s)/Unit Total :

Pick:

Qty Part Number Description

2 D3396-3 Spacer B

15.0 D3407043



Comment: Qty.: 1.0000 Each(s)/Unit Total :

Pick:

Qty Part Number Description

1 D3407-043 Tow Ring B

16.0 D34561



Comment: Qty.: 1.0000 Each(s)/Unit Total :

Pick:

Qty Part Number Description

1 D3456-1 Washer B

17.0 D34571



Comment: Qty.: 2.0000 Each(s)/Unit Total :

Pick:

Qty Part Number Description

2 D3457-1 Washer B

Date: Saturday, 11/19/2005 10:32:02 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 24798

Part Number: D206642512

Job Number: 

Seq. #: Machine Or Operation:

Description :

6.0

D2652

Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

16 D2652 Bushing B21091

7.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

10 D2712 Set Screw B24216

8.0

D29322

206 Saddle Right side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2932-2 Saddle B21714

9.0

D29332

206 Saddle Right



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2933-2 Saddle B21679

10.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2934 Saddle Spacer B21108

11.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2935 Saddle Spacer B21109

Date: Saturday, 11/19/2005 10:32:02 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 24798

Part Number: D206642512

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

18.0	AN3C35A	Inventory
------	---------	-----------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
3 AN3C35A	Bolt	m18918

19.0	AN3C36A	BOLT
------	---------	------



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
9 AN3C36A	Bolt	m18918

20.0	AN3C41A	Inventory
------	---------	-----------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
8 AN3C41A	Bolt	m18918

21.0	AN4C6A	Bolt
------	--------	------



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
12 AN4C6A	Bolt	m17831

22.0	AN5C11A	Inventory
------	---------	-----------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
8 AN5C11A	Bolt	m18918

23.0	AN5C12A	Inventory
------	---------	-----------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
4 AN5C12A	Bolt	m18918

Date: Saturday, 11/19/2005 10:32:03 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 24798

Part Number: D206642512

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

24.0	AN5C13A	Inventory
------	---------	-----------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN5C13A	Bolt	m18918

25.0	AN5C15A	Bolt
------	---------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C15A	Bolt	m18918 m18779

26.0	AN5C32A	Inventory
------	---------	-----------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	AN5C32A	Bolt	m18918

27.0	AN5C34A	Inventory
------	---------	-----------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	AN5C34A	Bolt	m18918

28.0	AN5C35A	Inventory
------	---------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C35A	Bolt	m18918

29.0	AN960C10L	Inventory
------	-----------	-----------



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
24	AN960C10L	Washer	m18822

Date: Saturday, 11/19/2005 10:32:03 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 24798

Part Number: D206642512

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

30.0	AN960C416L	Inventory
------	------------	-----------



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
24 AN960C416L	Washer	<u>m18918</u>

31.0	AN960C516L	Inventory
------	------------	-----------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
8 AN960C516L	Washer	<u>m18918</u>

32.0	MS210433	Nut
------	----------	-----



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
20 MS21043-3	Nut	<u>m17239</u>

33.0	MS210434	Nut
------	----------	-----



Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
13 MS21043-4	Nut	<u>m18535</u>

34.0	MS210435	Nut
------	----------	-----



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
4 MS21043-5Nut		<u>m17997</u>

Date: Saturday, 11/19/2005 10:32:03 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 24798

Part Number: D206642512

Job Number:



Seq. #: Machine Or Operation: Description :

35.0 NAS1515H3L WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
24	NAS1515H3L	Washer	m17450

36.0 NAS1515H4L Inventory



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
24	NAS1515H4L	Washer	m18809

37.0 NAS1515H5 Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
16	NAS1515H5	Washer	m18143

38.0 NAS1515H5L WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	NAS1515H5L	Washer	m17659

P. Doo 11/17 (1)

39.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C. Loe 10/11/7 (1)

40.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-512

Location: _____

Dev A 12/6/17 (1)

Date: Saturday, 11/19/2005 10:32:03 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 24798

Part Number: D206642512

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

545 06/01/18 ①

SP 06/01/18 ①

Job Completion



0000000000

✓ A

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 17, 2005
03:30 pm

Work Order No	:	0024798	Department Code:	
Project Name	:	D206-642-512	Burden Flags	: NNNNNNNN
Project For	:	WK550	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	*D206-642-512	Invoice Number	:
Description	:	Float Skidtube RH	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	1	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	11-17-05		
Est Finish Date	:	12-20-05	Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Req'd	:	No		
Ok for Approval	:		\$0 Posted to Finished Goods	
Approval Rec'd	:			

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00